

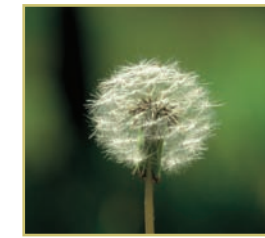
mission



We are a company driven by a passion to achieve excellence in the innovative development, manufacturing and marketing of superior residential cabinetry for the remodeling and new construction markets.

We are committed to growing market share and profits by inspiring unique, breakthrough accomplishments in each and every one of our valued employees.

Medallion
C A B I N E T R Y

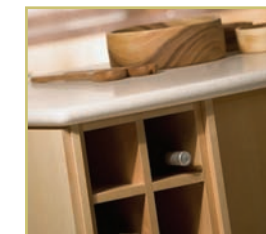


making good
choices

at Medallion Cabinetry, we strive to be good stewards of the environment and the communities in which we serve.



Medallion Cabinetry
One Medallion Way
Waconia, MN 55387
www.medallioncabinetry.com



ELKAY

Since 1920, a leader in high quality sinks, faucets, water coolers, bottle filling stations, drinking fountains and cabinets.

©2011 ELKAY MANUFACTURING COMPANY
ALL RIGHTS RESERVED
LITDBRC-GREEN 0511 6m

This material was printed on recycled paper using soy-based inks and a waterless printing method to reduce waste.

Making sure that more than just our cabinets last

Medallion Cabinetry is a certified participant in the Kitchen Cabinet Manufacturers Association (KCMA) Environmental Stewardship Program (ESP). The ESP was created with the help of industry partners to provide uniform standards which encourage cabinet manufacturers to put into place policies and practices which benefit the environment and the communities in which we do business.



As a certified participant in the program, Medallion has demonstrated support for sustainability in five key areas measured by the program. These five categories are air quality, product resource management, process resource management, environmental stewardship and community relations.

Medallion qualified for ESP certification by accumulating points in each of these different categories.

*product and resource management,
air quality, environmental stewardship,
and community relations*

Among other criteria, points are awarded for meeting formaldehyde emission standards for particleboard, fiberboard and plywood products, complying with all federal, state and local environmental regulations and selecting suppliers who participate in recognized forestry sustainability programs.

All Medallion facilities in Minnesota, Oregon and Indiana are currently certified in the Environmental Stewardship Program.

Effective January 2011, Medallion is compliant with the California Air Resources Board (CARB), a department of the California Environmental Protection Agency, voted to implement new limits for formaldehyde emitted from composite wood in the state of California.



At Medallion, we make every effort to be kind to our environment and community with our intensive recycling programs, energy conservation efforts and control of air quality. Below are several examples of how Medallion chooses to make a difference.

- All scrap or waste wood is processed through a wood chipper. The chips are sold for the manufacturing of particleboard, which in turn is used in particleboard for our cabinets.
- All cardboard and office paper is collected and recycled.
- All sawdust and wood shavings generated in our manufacturing process are siphoned through a filtration system, removing 99.99% of dust particles down to 10 microns in size. This practically eliminates any discharge of wood dust into the atmosphere and it returns warm air back into the factory, conserving energy. The air filtration system in our paint department removes 99.97% of particulate matter, keeping our air clean inside and out.
- Factory lighting is a Pulse Start High Bay Quartz Restrike 750 Watt fixture that's 25% more energy efficient compared to standard 400 Watt Metal Halide fixtures.
- Energy conservation is of high importance to us. Heat, generated by our process and machinery, is captured and circulated back into the factory to conserve energy.
- Our compressor system is a patented system that modulates pressure to meet demand for maximum efficiency and energy conservation. It also incorporates an expansion valve that reduces CFM (cubic feet per minute) consumption. Additionally, this system utilizes anodized smooth wall aluminum piping that contributes to an amazingly low 2-1/2 psi drop versus standard schedule 40 black pipe which calculates to a 10 psi drop over the same distance with the same restrictions.
- Our paint curing ovens utilize the latest in computerized Quartz Light technology. The ovens only heat and cure the applied finish material which makes it 50% more efficient than conventional gas ovens. The oven bulbs have a 10-year life, or 20,000 hours.

We have substantially reduced our emissions by working in partnership with our finish suppliers to develop improved coatings and filtration systems.

*making good choices
to better the environment*

Choosing to make a difference

- Medallion has chosen to make a difference with our products by partnering with suppliers to ensure continued environmental stewardship. We select materials manufactured to meet or surpass current regulatory requirements, including low formaldehyde emissions.
- Presently, a portion of the particleboard and hardwood plywood material used by Medallion uses resins classified as having no added formaldehyde, thus far exceeding even the most stringent standards. The balance of the material used by Medallion is manufactured to meet or surpass current standards for low formaldehyde emissions as required by HUD for use in manufactured housing.
- Medallion's material specialists are proactively working with our suppliers to ensure that Medallion continues to lead the way by meeting or surpassing the California Air Resources Board standards.

Cyclomix Technology

reduces waste of finish material

The cyclomix technology used in all our facilities dramatically changes the way finishes perform and are prepared for application by automatically mixing only what is needed and catalyzing the material just before being sprayed on the cabinets. Proven technology and accurate proportioning eliminates the need to estimate the amount of catalyzed material needed, and reduces waste by minimizing disposal of unused material at the end of the day.

