



PATIO DOORS



GREAT
PATIOS
START WITH
JELD-WEN™

CONSIDER JELD-WEN FIRST WHENEVER YOU'RE LOOKING FOR PATIO DOORS. WE OFFER AN INCREDIBLY BROAD PRODUCT LINE WITH CHOICES FROM ALUMINUM TO CUSTOM WOOD.

JELD-WEN's patio door product line offers you almost limitless options when it comes to selecting the perfect door for your home.

Consider these features:

- Auralast® wood (multiple lines)
- Clad wood (multiple lines)
- Vinyl (multiple lines)
- Aluminum (multiple lines)
- Grille options
- Glass options
- Hardware options
- Color options
- Wood species options
- Blinds between the glass
- Size options
- Panel configuration options
- Sliding, swinging, or folding operational styles

You'll find all of these products and styles in the next few pages. Take a look! We think you'll like what you see.





TABLE OF CONTENTS

Custom Wood Patio Doors	4
Siteline® Wood Patio Doors	6
W-2500™ Series Wood Patio Doors	8
Premium™ and Builders™ Vinyl Patio Doors	10
Premium™, Builders™ and Premium Atlantic™ Aluminum Patio Doors	12
AuraLast® Wood Products	16
Warranty	17
About JELD-WEN	19





CUSTOM WOOD

- Sliding
- Swinging
- Patio Wall Systems: Folding, Multislide and Lift and Slide

Your home is beautiful, luxurious and one-of-a-kind. Your patio door should be, too. For great looks, superb performance and customizable sizing, consider the JELD-WEN® Custom wood patio door.

Features include:

- Custom sizes to meet your design specifications
- AuraLast® pine protects against wood rot, water saturation and termites
- LoE³-366® glass helps lower energy bills and provides greater comfort
- Standard Neat® glass stays clean naturally with a little help from the sun
- Swinging doors come with adjustable hinges, while sliding doors glide on tandem adjustable rollers
- Prefinished interiors offer stained, painted and primed options
- 42 standard exterior clad colors with custom colors available
- Multiple grille/glass options available
- Wood species available: pine, knotty alder, Douglas fir, mahogany, oak, walnut, cherry or custom options
- Available with laminated glass and impact ratings for use in windborne debris regions not all coastal applications require the use of impact-resistant glazing, but windborne debris regions do require impact protection by code
- 20-Year Limited Warranty*

* For full warranty details please visit jeld-wen.com

SWINGING PATIO DOOR HANDLES



WOOD SPECIES



42 standard exterior metal clad colors
With a 70% PVDF finish for lasting beauty

SLIDING PATIO DOOR HANDLES



HARDWARE FINISHES†



†Not all finishes are available on all hardware styles.



SITELINE®

- Sliding
- Swinging
- Patio Wall Systems: Folding

With AuraLast® wood or cladding outside, Siteline® provides multiple color and style selections with solid craftsmanship and durability built in.

Features Include:

- AuraLast® pine protects against wood rot, water saturation and termites
- LoE³-366® glass helps lower energy bills and provides greater comfort
- Standard Neat® glass stays clean naturally with a little help from the sun
- Three wood species for the interior: AuraLast® pine or primed, or optional mixed grain Douglas fir or alder
- Nine standard exterior clad colors, with optional colors and anodized finishes
- Multiple grille/glass options available
- 20-Year Limited Warranty*

* For full warranty details please visit jeldwren.com

CLAD-WOOD EXTERIOR FINISHES

STANDARD			OPTIONAL				ANODIZED		
BRILLIANT WHITE	FRENCH VANILLA	DESERT SAND	HEIRLOOM WHITE	MOCHA CREAM	IVORY	DARK BUCKSKIN	CLEAR	CHAMPAGNE	LIGHT BRONZE
HARTFORD GREEN	CHESTNUT BRONZE	MESA RED	SAGE BROWN	REDWOOD	CASCADE	HUNTER GREEN	MEDIUM BRONZE	DARK BRONZE	EXTRA DARK BRONZE
DARK CHOCOLATE	BLACK	ARCTIC SILVER	SEA FOAM	BONE WHITE	SMOKE	BRONZE	BLACK		

SWINGING PATIO DOOR HANDLES



CLASSIC



CONTEMPORARY

SLIDING PATIO DOOR HANDLES



PREMIUM



CONTEMPORARY



RUSTIC



LIFETIME LIMITED WARRANTY
 AURALAST® WOOD
 Visit www.jeldwren.com available for complete warranty details

HARDWARE FINISHES*

BRUSHED CHROME	POLISHED CHROME	POLISHED BRASS	ANTIQUE BRASS	CHESTNUT BRONZE	SATIN NICKEL	OIL-RUBBED BRONZE	WHITE	POWDER-COAT BLACK

*Not all finishes are available on all hardware styles.

Standard Prefinished Interiors*

- | | |
|--------------------|--------------|
| 1. Primed | 6. Wheat |
| 2. Brilliant White | 7. Cider |
| 3. Ivory | 8. Fruitwood |
| 4. Desert Sand | 9. Cordovan |
| 5. Clear Lacquer | 10. Walnut |

*Colors shown may vary from final finish





W-2500™

• Sliding

A tremendous value for the price, the W-2500™ Series features exterior cladding and pine for gorgeous performance.

Features include:

- AuraLast® pine protects against wood rot, water saturation and termites
- LoE³-366® glass helps lower energy bills and provides greater comfort
- Panels glide on tandem adjustable rollers
- Natural wood interiors
- Clad exteriors in nine colors
- Multiple grille/glass options available, including blinds between the glass
- 20-Year Limited Warranty*

* For full warranty details please visit jeldwen.com

Standard Prefinished Interiors*

- | | |
|--------------------|--------------|
| 1. Primed | 6. Wheat |
| 2. Brilliant White | 7. Cider |
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| 4. Desert Sand | 9. Cordovan |
| 5. Clear Lacquer | 10. Walnut |

*Colors shown may vary from final finish



OLYMPUS

LEGACY



HARDWARE FINISHES†



†Not all finishes are available on all hardware styles

CLAD-WOOD EXTERIOR FINISHES





PREMIUM™ AND BUILDERS™ VINYL

• Sliding

Whether you select Builders™ Series or Premium™ Series vinyl patio doors, you're sure to be delighted with their sleek good looks, smooth operation and outstanding energy efficiency.

Features include:

- LoE glass helps lower energy bills and provides greater comfort
- Premium™ vinyl doors are available in eight pre-painted finishes
- Multiple grille/glass options available, including blinds between the glass
- New or replacement frames
- Lifetime Limited Warranty*

* For full warranty details please visit jeld-wen.com



HARDWARE FINISHES



VINYL FINISHES



INTERIOR LAMINATES



EVERTONE™ PREPAINTED FINISHES



*Not all options are available on all product lines
Consult your dealer for details



PREMIUM™, BUILDERS™ AND PREMIUM ATLANTIC™ ALUMINUM

- **Sliding**

The strength of aluminum combines with high-performance glass to open your home to the world around you. Choose from the Premium™ or Builders™ Series, or for higher performance ratings select the Premium Atlantic™ Series.

Features include:

- Optional LoE glass helps lower energy bills and provides greater comfort
- Nine standard factory finished colors, custom colors available
- Optional grilles between the glass
- Rigid and durable extruded aluminum frame and sash members
- Optional block frame
- Industry-leading 10-Year Warranty*

* For full warranty details please visit jeld-wen.com



HANDLE



FRAME FINISHES



WHITE



DESERT SAND



BLACK



BRONZE



DARK CHOCOLATE



ARCTIC SILVER



MESA RED



FRENCH VANILLA



HARTFORD GREEN

*Not all options are available on all product lines. Consult your dealer for details







AURALAST® WOOD PROTECTS AGAINST WOOD ROT FOR AS LONG AS YOU OWN AND OCCUPY YOUR HOME. GUARANTEED.



Guaranteed Protection Against Wood Rot

JELD-WEN® wood windows and patio doors made with exclusive pine AuraLast® wood are guaranteed not to rot for as long as you own and occupy your home. Wood components made from AuraLast® wood maintain their structural integrity even in the toughest climates.

Visit jeld-wen.com to view the full warranty.*



Surface-to-Core Protection

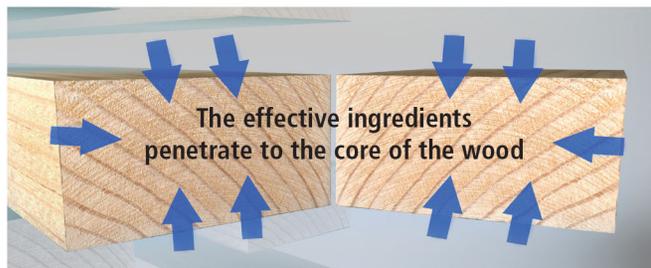
Because of our vacuum/pressure process, AuraLast® wood provides virtually 100% penetration of the protective ingredients. Other manufacturers use submersion/dip-treatment methods, which protect only the outer surface of the wood.



Working With AuraLast® Wood Is Easy

AuraLast® offers the strength and beauty of real wood because it is real wood, not a composite. AuraLast® wood is colorless, stainable and odorless.

Virtually 100%
Surface-to-Core
Protection

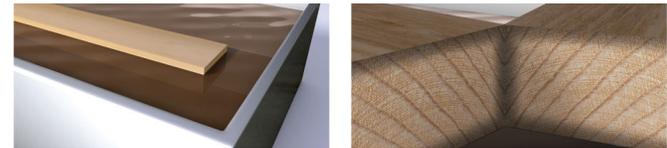


JELD-WEN® products made from pine AuraLast® wood will not rot.



AuraLast® Is Safe

AuraLast® wood is made by using a water-based solution to deliver the effective ingredients to the core of the wood. Traditional dip-treatments use a solvent-based chemical bath. During production, our AuraLast® process releases 96% fewer volatile organic compounds than the traditional dip-treatment method.



Traditional treatments protect only the outer surface

A JELD-WEN Exclusive

Only JELD-WEN makes window and door products with natural pine AuraLast® wood that are built to last.

Protects Against Water Saturation

AuraLast® wood offers superior resistance to water saturation, which protects against swelling that causes windows and doors to stick.

Protects Against Termites

Harmful termites will eat through unprotected wood—not so with AuraLast® wood.

Visit jeld-wen.com/lauralast for more information

*AuraLast® Lifetime Limited Warranty Coverage for Wood Decay and Termite Damage

JELD-WEN® WINDOW & PATIO DOOR LIMITED WARRANTY

JELD-WEN® products¹ are designed to create lasting value for your home. This warranty is effective for all JELD-WEN® window and patio door Products (except United Collection products) manufactured on or after **February 1, 2014** for use in the United States and Canada. Any previous warranties will continue to apply to products manufactured by JELD-WEN prior to this date. For additional information, including care and maintenance instructions, installation instructions and previous warranties, refer to www.jeld-wen.com or www.jeld-wen.ca.

WHAT THIS WARRANTY COVERS

Except as set forth in the Special Coverages section below, we warrant that if your JELD-WEN Product exhibits a defect in material or workmanship within the time periods from the date of manufacture as specified below, we will, at our option, repair, replace or refund the purchase price of the Product or component part. Skilled labor² (where deemed necessary by us) to repair or replace any component is provided as specified below.

	WOOD & CLAD WOOD	VINYL	ALUMINUM (EXCEPT SUMMIT)	SUMMIT ALUMINUM
BASIC PRODUCT COVERAGE Owner-Occupied Single-Family Residence	20 years	As long as you own and occupy your residence	10 years	1 year
BASIC PRODUCT COVERAGE Commercial (Other than Owner-Occupied Single-Family Residence)	20 years	10 years	2 years	1 year
SKILLED LABOR ² COVERAGE	2 years	2 years	1 year	No coverage
TRANSFERABILITY This length of coverage applies if you sell your residence or it becomes occupied by someone other than the original owner	10 years	10 years	Non-transferable	Non-transferable

SPECIAL COVERAGES (APPLIES TO BOTH OWNER-OCCUPIED AND COMMERCIAL)

The following Special Coverages apply to special product features and options; not all options are available on all products or in all regions.

GLASS OPTIONS	COVERAGE	NOTES
Triple-Glazed Glass Units	20 years	Includes the glass panes and the insulating seal.
ImpactGard® Glass Units	10 years	
Special Glazings	5 years	Includes laminated glass units other than ImpactGard, and glass options not listed in our product literature, e.g., leaded or decorative glass.
Blinds/Shades between the Glass	10 years	Includes the seal, external control mechanism and operation of the shade/blind.
Spontaneous Glass Breakage	1 year	Applies to sealed glass units installed in windows and patio doors. Laminated glass and special glazings are excluded. Coverage includes replacement glass and skilled labor ² necessary to replace the glass for one year. (Spontaneous breakage occurs when the glass develops a crack without sign of impact.)
Accidental Glass Breakage	Same as the Basic Product Coverage above (Owner-Occupied or Commercial)	Applies to vinyl Products ordered with the "RS" glass package. Not covered: damage attributable to acts of nature (e.g. fire, hurricane, etc.), civil disorder, building settling, structural failures of walls or foundations or improper installation, construction job-site mishaps, storage or handling. Special glazings and ImpactGard glass are not covered by this glass breakage warranty.

FINISH OPTIONS	COVERAGE	NOTES
Clad Finish on Wood Products	Kynar®: 20 years Polyester: 10 years Anodized: 5 years	Coverage is for peeling, checking, cracking or exhibiting excessive chalk, fade or color change ³ .
Factory applied Select Finish™ exterior finish on Wood Products	10 years; 5 years at 100%, 50% thereafter	Coverage is for failure of adhesion, peeling, checking, flaking, cracking or blistering.
	5 years	Coverage is for exhibiting excessive chalk, fade or color change ³ .
Factory Interior Finish on Wood Products	1 year	Coverage is for peeling, checking or cracking. Should the factory interior finish be proven defective within this time period, we will at our option, replace or refinish the component or product, or offer a refinish credit up to \$50 per opening for windows or \$100 per opening for patio doors. This coverage applies to factory-applied finish coat options only; standard factory-applied primer is not a finish coat.
Colored Exterior and Laminated Interior on Vinyl Products	10 years	Coverage is for peeling, blistering or flaking and excessive color change ³ . This coverage does not extend to discoloration, polish, surface damage, or alteration caused by the use of natural or chemical solvents or an environmental factor causing such damage.

OTHER SPECIAL COVERAGES	COVERAGE	NOTES
AuraLast® Protection for Wood Products	Owner-Occupied Single-Family Residence: as long as you own and occupy your residence	Coverage is for wood decay and/or termite damage in pine wood components. Warranty coverage outside Canada, the contiguous 48 states and Alaska is contingent upon approval from the JELD-WEN Customer Care Department. Please contact us.
	Commercial: 20 years	
Custom Fiberglass Door Slabs	As long as you own and occupy your residence	
Factory Prefinish on Custom Fiberglass Doors	5 years	Should the factory prefinish be proven defective, we will at our option refinish the door or pay up to \$350.00 per opening to the current owner.
Electric Operators	1 year	Coverage includes replacement parts and skilled labor necessary to replace the operator for one year.
Retractable Roll Screens	5 years	
Accidental Screen Damage	Same as the Basic Product Coverage above (Owner- Occupied or Commercial)	Applies to Bravo, Primo and Ipex Replacement window and patio door product lines. Not covered: damage attributable to acts of nature (e.g. fire, hurricane, etc.), civil disorder, building settling, structural failures of walls or foundations or improper installation, construction job-site mishaps, storage or handling.

ABOUT JELD-WEN

Since 1960, when JELD-WEN began with one Oregon millwork plant, we've been dedicated to crafting windows and doors that enhance the beauty and functionality of your home. Today we continue that tradition with products that are durable, energy efficient and worry-free. Our extensive product offering is available globally through multiple distribution channels including retail home centers, wholesale distributors and building products dealers.

JELD-WEN's goal is to be the industry leader in environmentally responsible practices, and to conduct our business in a manner that demonstrates environmental stewardship. At JELD-WEN, we believe that a healthy environment and healthy business practices go hand in hand.





GREAT THINGS START WITH JELD-WEN™

You can find a remarkable range of window and door products reliably and sustainably manufactured by JELD-WEN® at jeldwen.com



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10-93789 10/15 (HPS 10/15 5M)

INSERT
FSC LOGO
HERE Printer info